

FIG. 1A

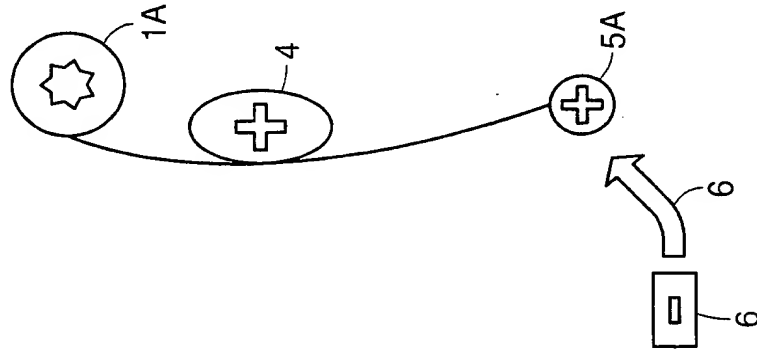
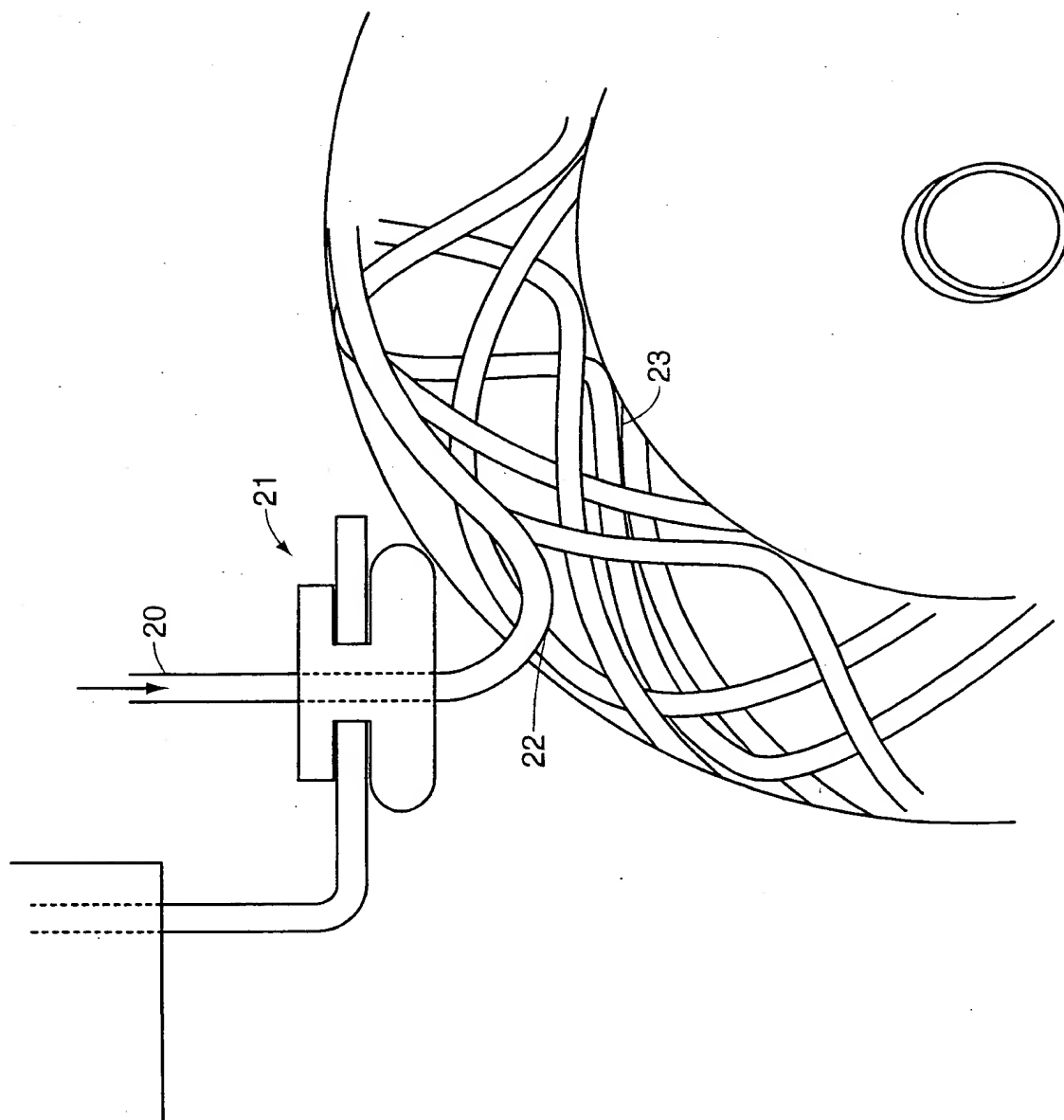


FIG. 1B

FIG. 2



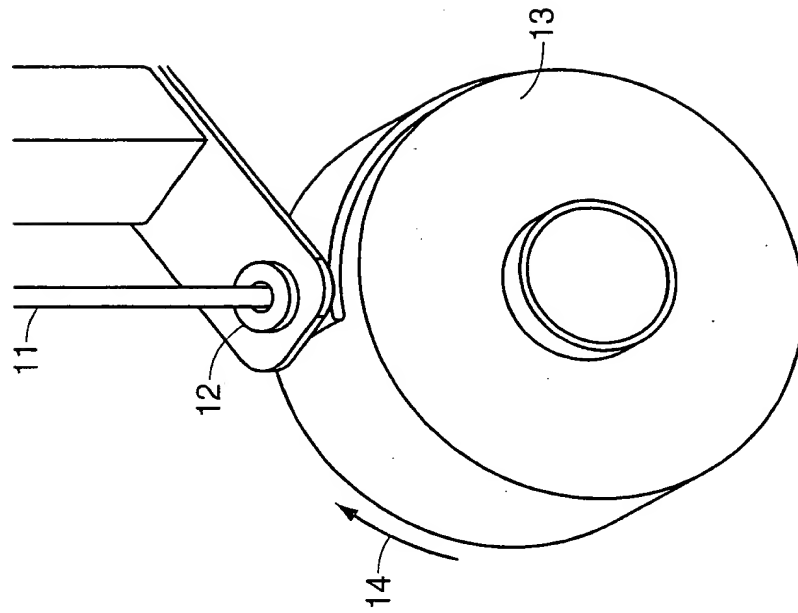


FIG. 1C

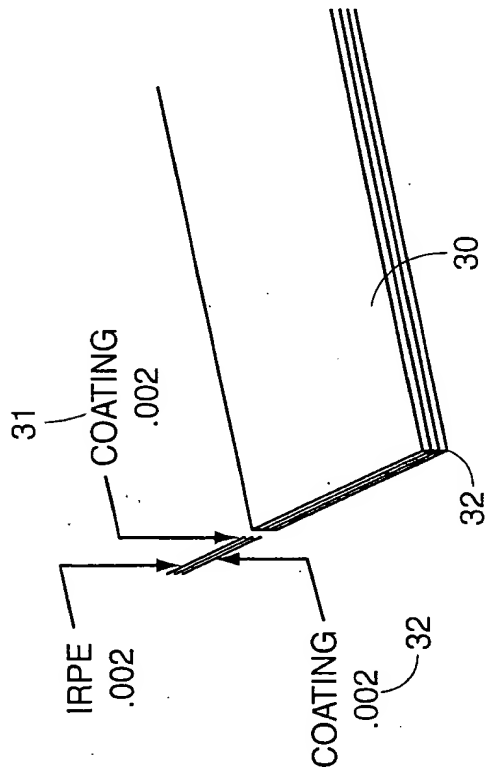


FIG. 3

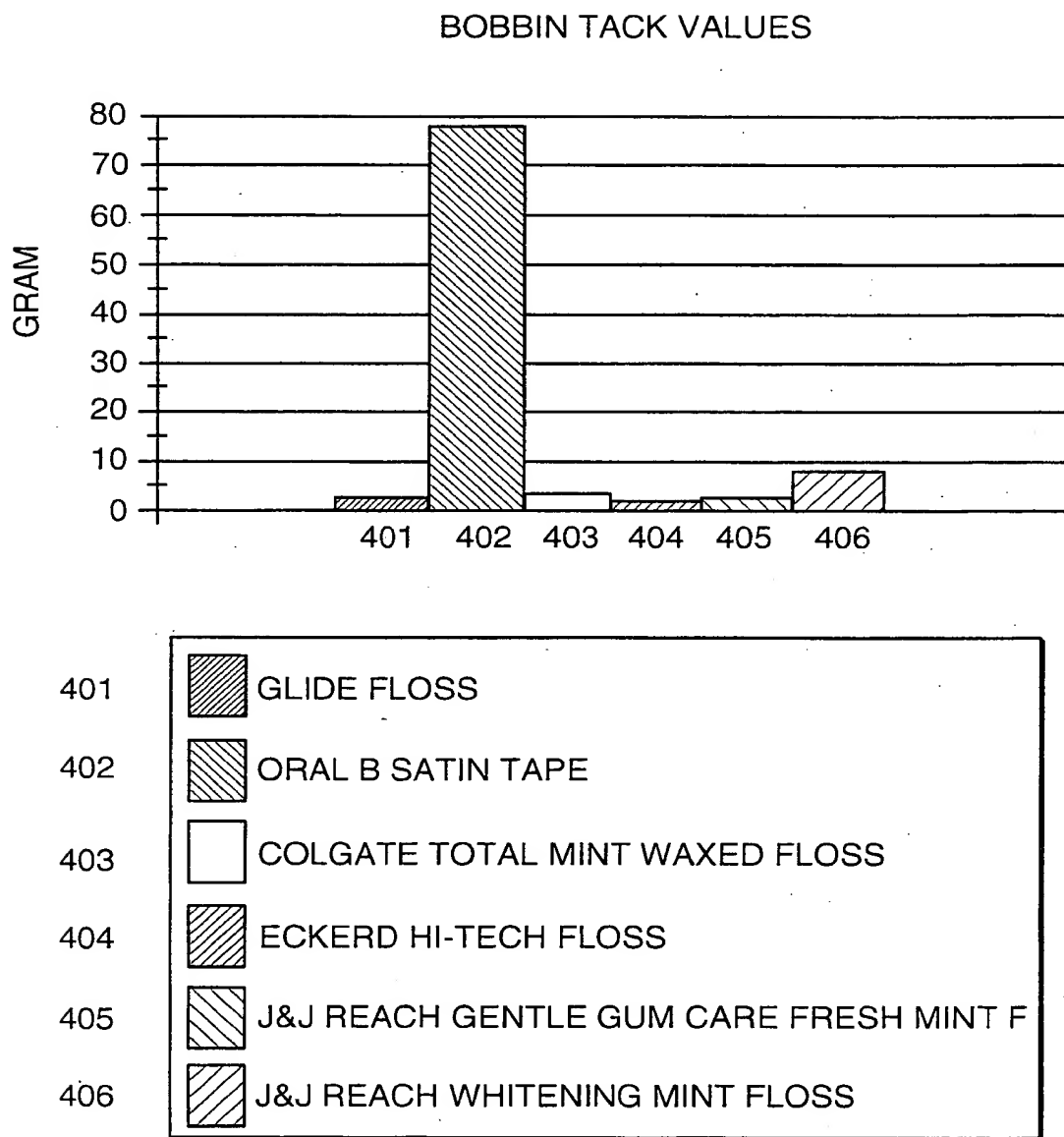


FIG. 4

BOBBIN TACK VALUES
BOBBIN FIBACLEAN @ CODE 36 = 25

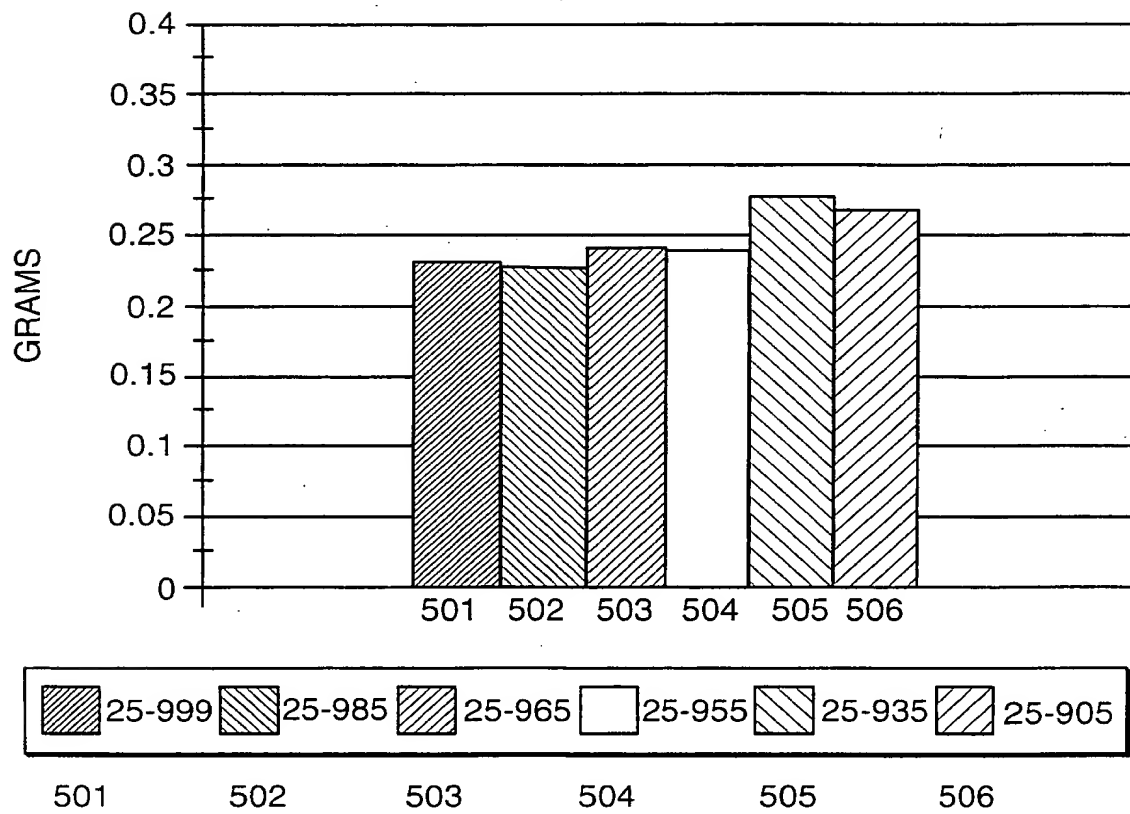


FIG. 5

BOBBIN TACK VALUES
COATED FIBACLEAN @ CODE 36 = 75

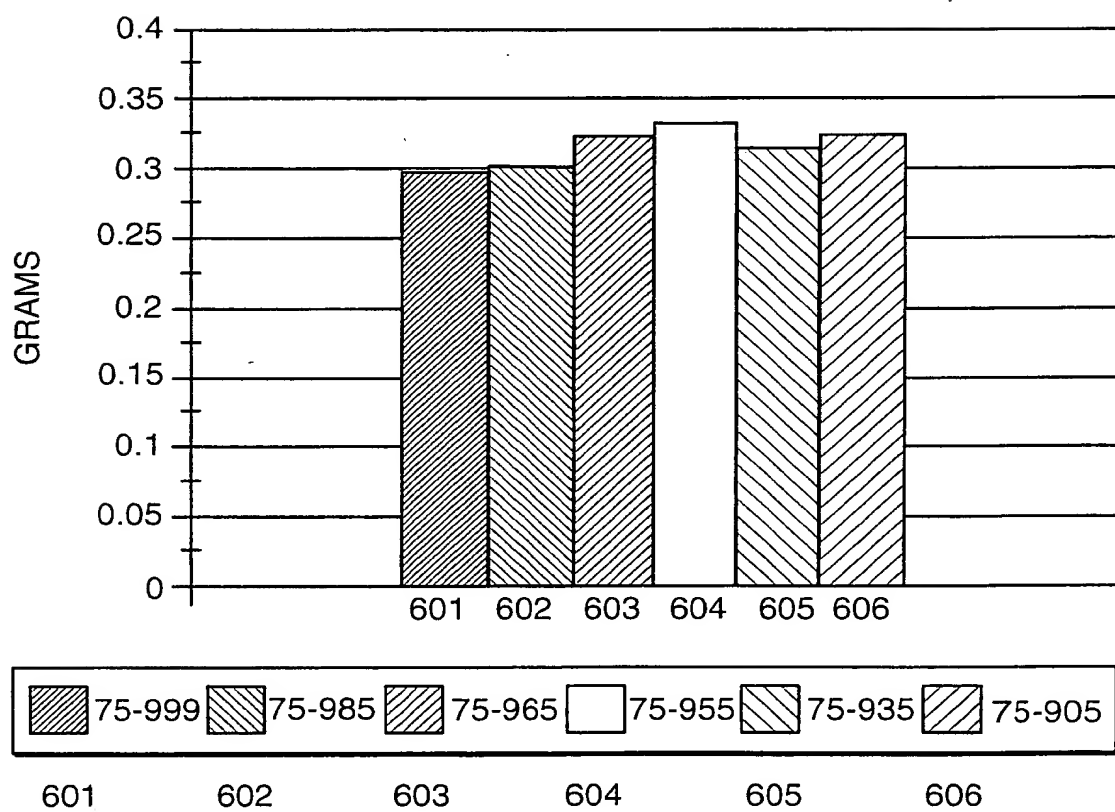


FIG. 6

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BOBBIN TACK VALUES

COATED FIBACLEAN @ CODE 36 = 125

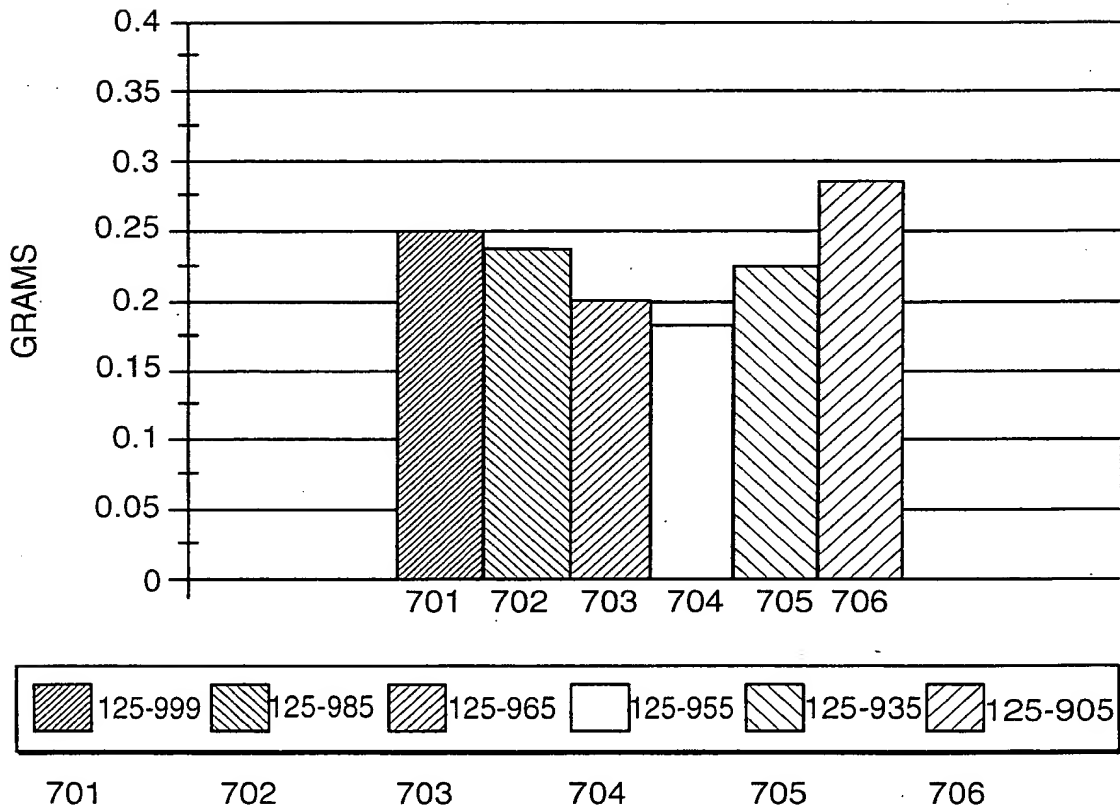


FIG. 7

BOBBIN TACK VALUES

COATED FIBACLEAN @ CODE 36 = 175

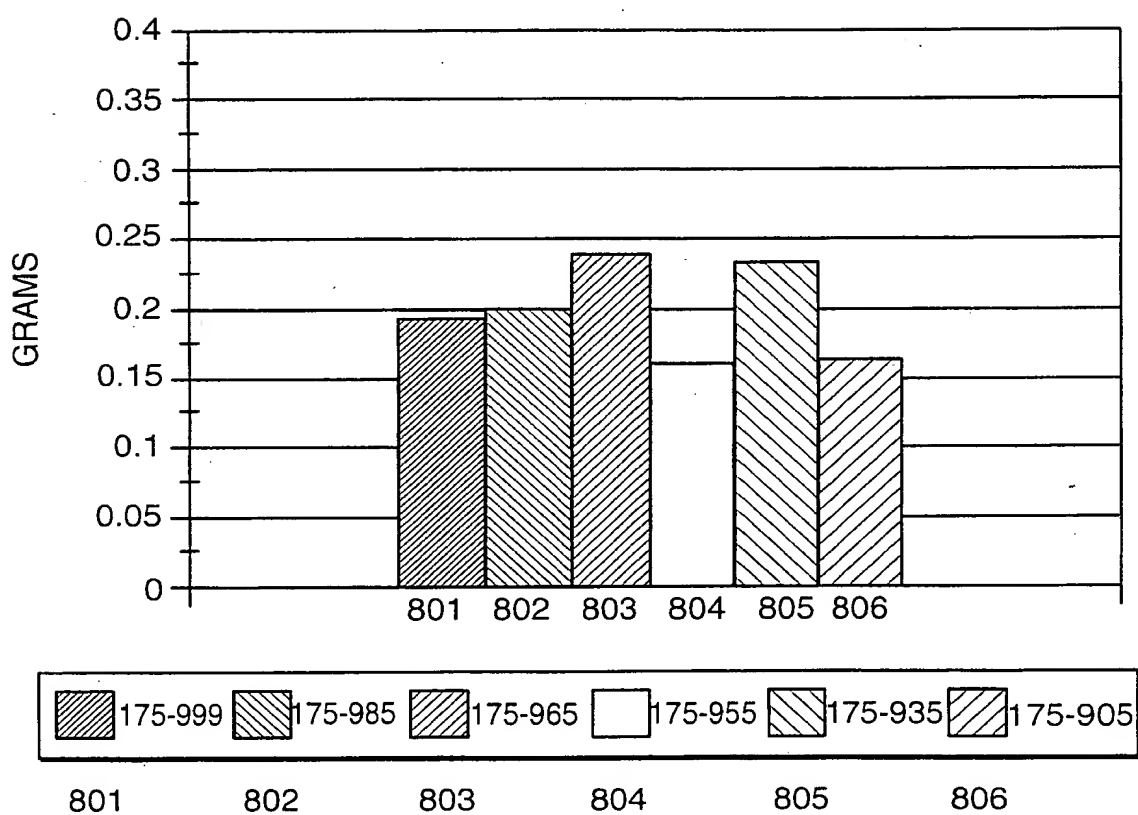
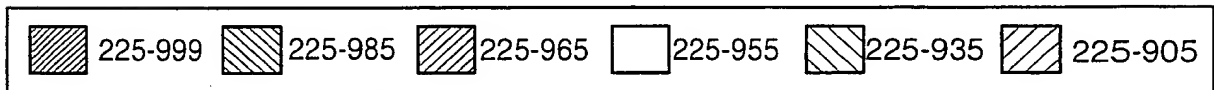
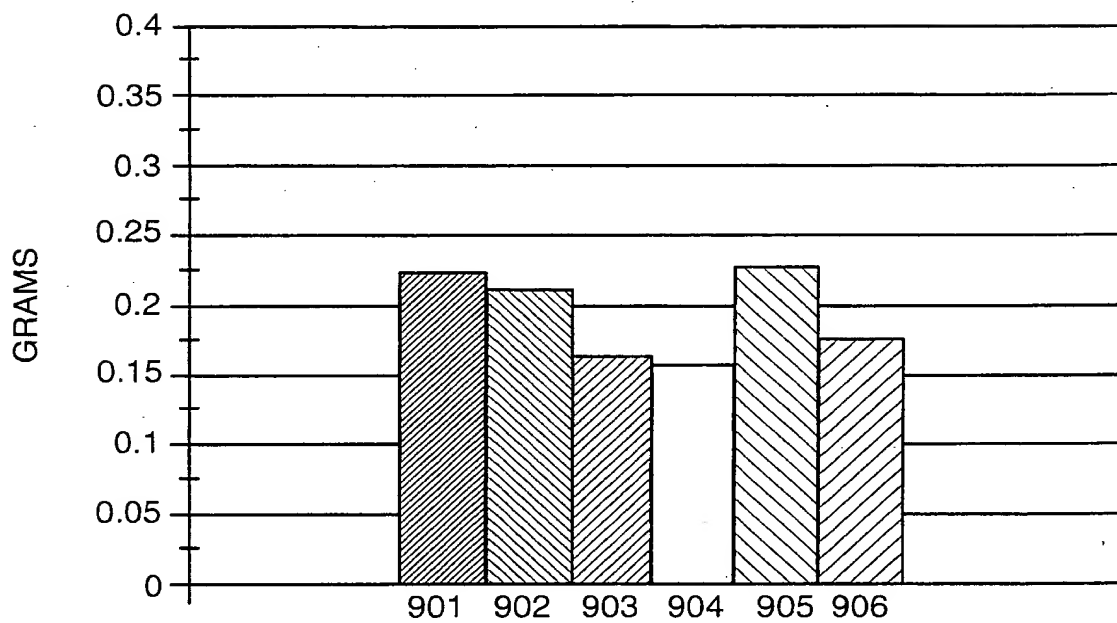


FIG. 8

BOBBIN TACK VALUES

COATED FIBACLEAN @ CODE 36 = 225



901

902

903

904

905

906

FIG. 9

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BOBBIN TACK VALUES

COATED FIBACLEAN @ CODE 36 = 255

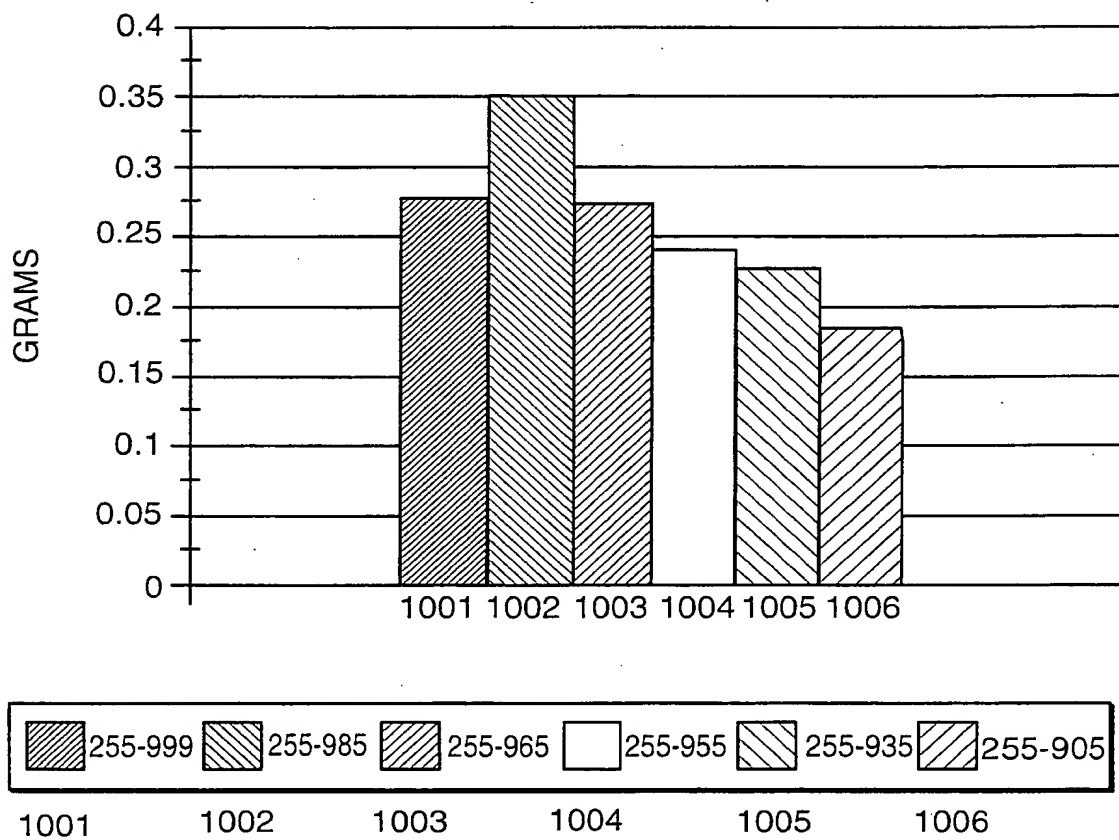


FIG. 10